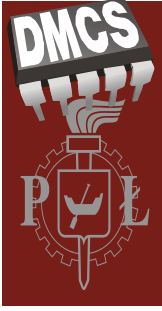


CW operation of XFEL cryomodule – field regulation performance study for high QI resonators

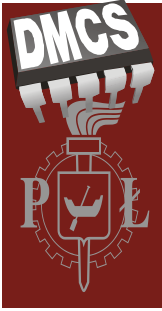
W. Cichalewski, J. Sekutowicz, R. Rybaniec, K. Przygoda,
J. Branlard, H. Schlarb, V. Ayvazyan, C. Schmidt, S.
Pfeiffer, A. Napieralski



Agenda

1. *CW and LPO operation motivation,*
2. *LLRF system setup,*
3. *Module under test,*
4. *Challenges,*
5. *Moderate and high gradient operation studies,*
6. *Results,*
7. *Summary and future plans.*





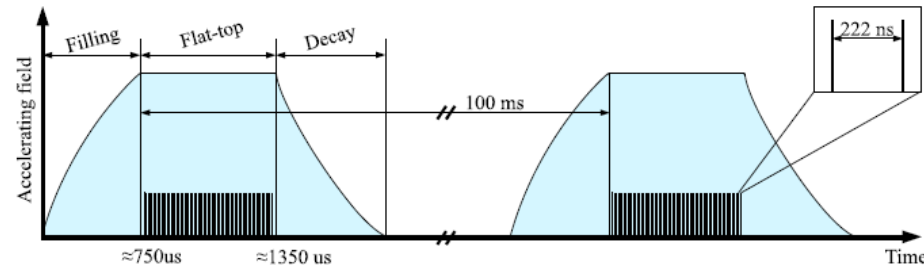
Motivation for high DF studies

- upgrade of the FLASH and XFEL,
- relaxed beam patterns for dedicated experiments,
- duty factor increase (limitation comes from the input coupler design – max 2kW of power)

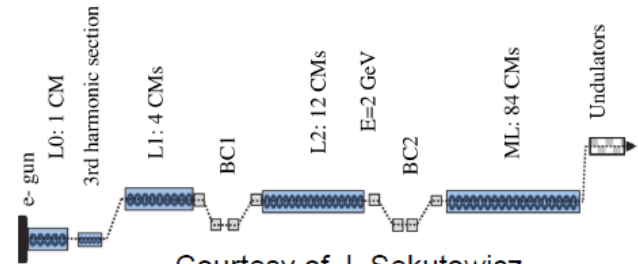
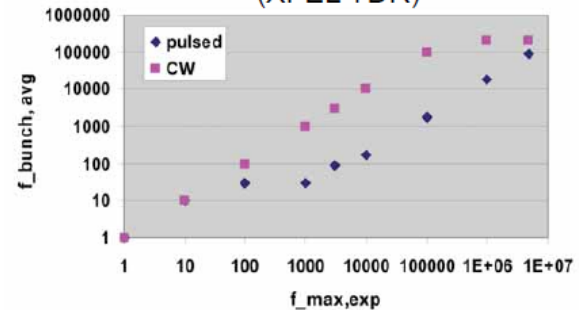


Possible costs drivers for SP -> CW:

- New (dedicated) RF gun,
- Adaptation (extension) of the cryo-plant capacity,
- LLRF system adaptation,
- Dedicated RF power source (for CW mode) – IOT prototype under test.



usable average bunch frequency vs. max bunch frequency for experiment (XFEL TDR)



Courtesy of J. Sekutowicz

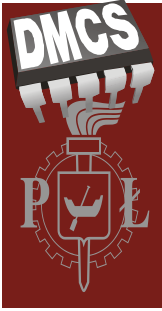
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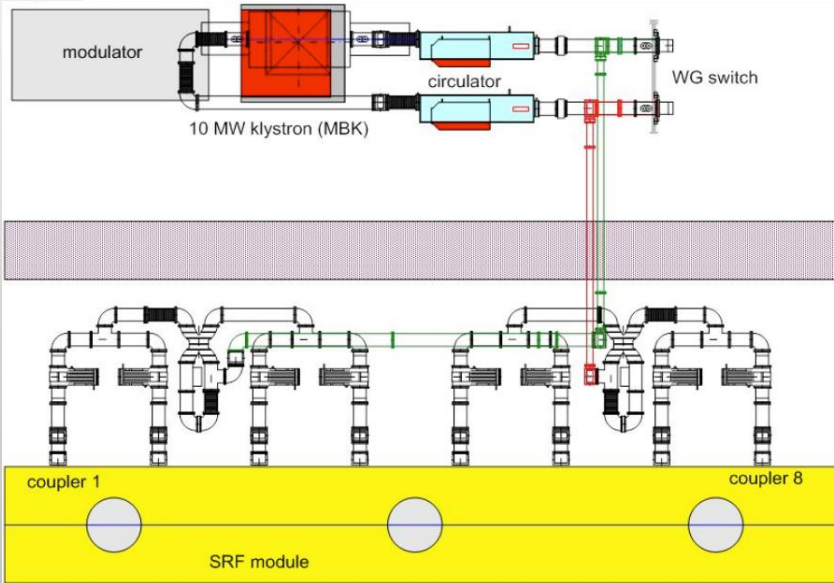


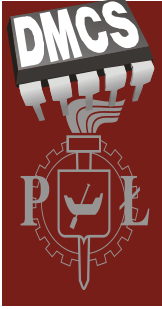


CMTB – CW/LPO teststand



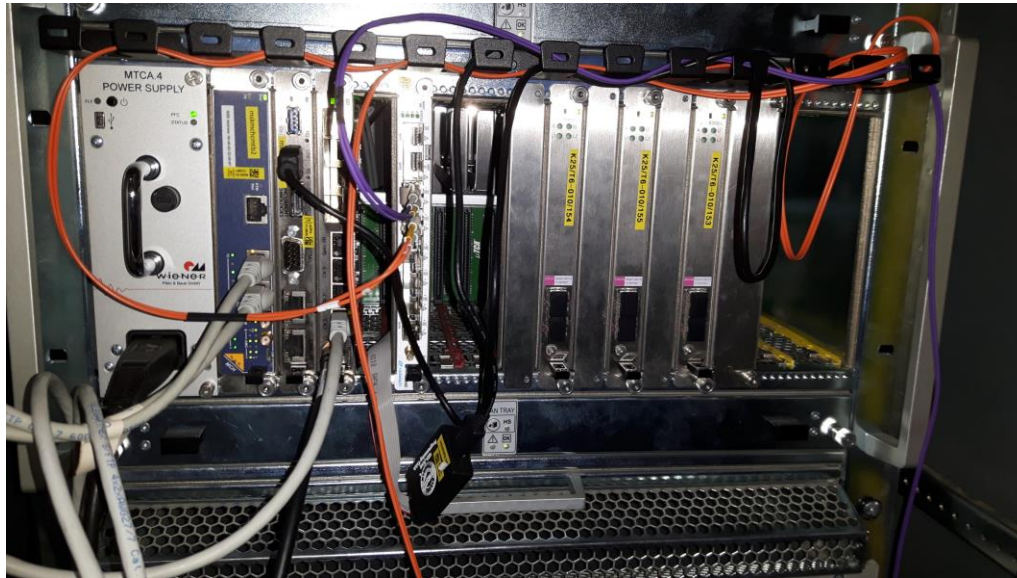
- Tests of XFEL cryomodule have been performed in DESY at Cryo Module Test Bench (CMTB),
- CMTB is single 8 cavities cromodule test stand,
- It is equipped with fully functional cryogenics and high power system suitable for short pulse and CW (LPO) operation

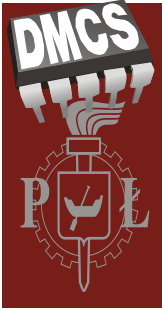




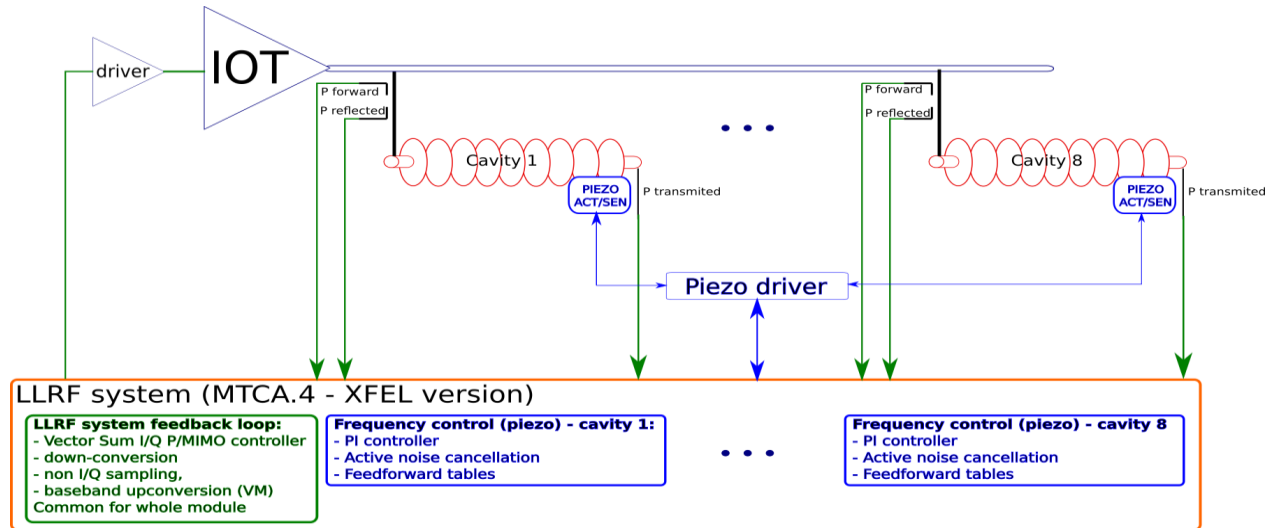
CW - LLRF system setup

- MTCA.4 based LLRF system,
- Hardware setup similar to the XFEL configuration (single module operation),
- PZ16M for the piezo control,
- System can be switched from SP to CW operation with dedicated firmware/server configuration



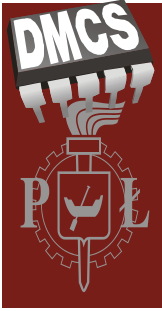


CW - LLRF system setup



- RF field regulation loop:
 - P and MIMO controller,
 - similar to short pulse with 4,5MHz feedback sampling,
- Cavity frequency regulation:
 - DC offset,
 - PI controller (mainly I component used) for low freq (<10Hz) regulation,
 - ANC based solution for persistent microphonics effects reduction

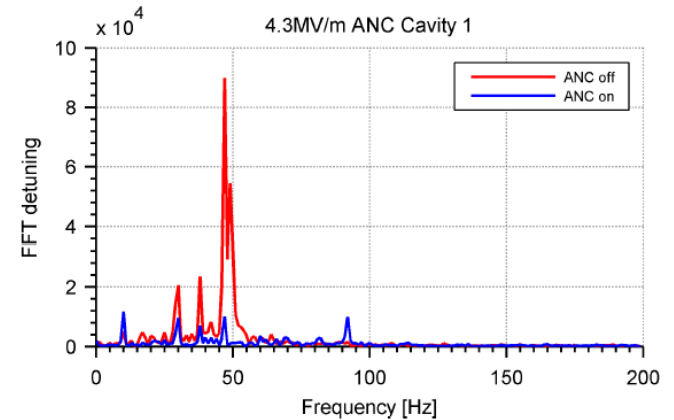
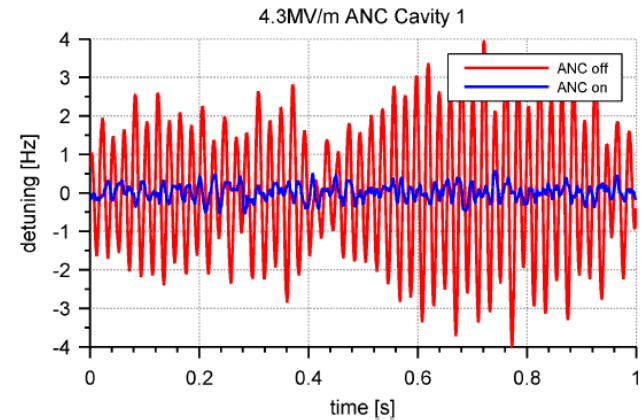
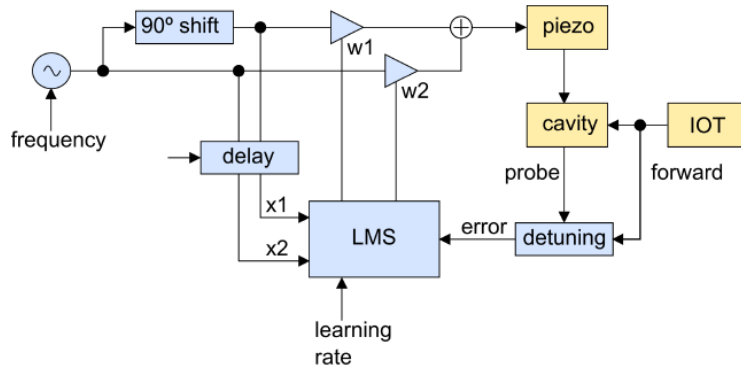




Piezo based microphonics effect suppression

> Active Noise Canceller

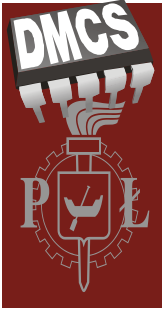
- adaptive algorithm
- Least Mean Squares
- implemented in the FPGA
- no system identification required



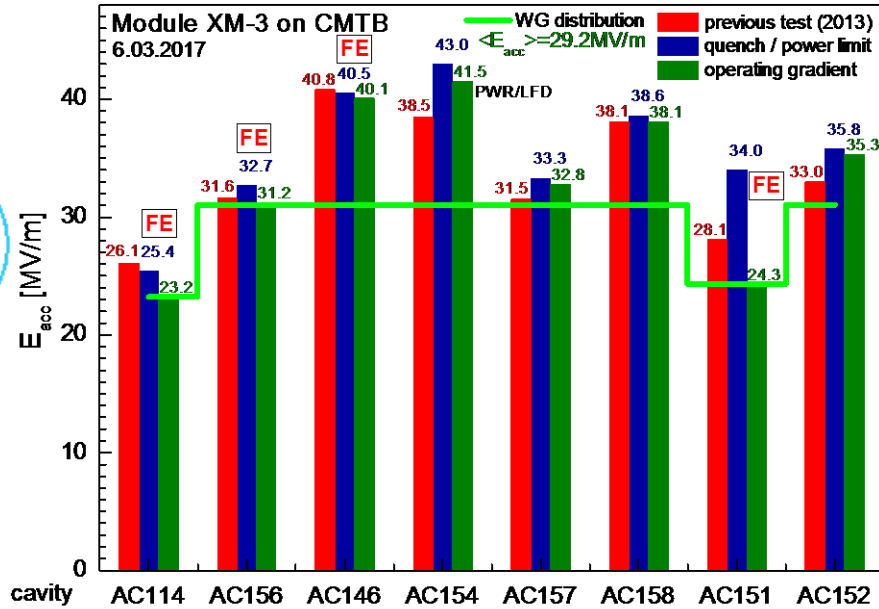
Courtesy R. Rybaniec

Rybaniec Radosław , Przygoda Konrad, Cichalewski Wojciech [et al.]: FPGA based RF and piezo controllers for SRF cavities in CW mode, w: IEEE Transactions on Nuclear Science, IEEE Nuclear and Plasma Sciences Society, vol. 64, nr 6, 2017, ss. 1382-1388, [DOI:10.1109/TNS.2017.2687981](https://doi.org/10.1109/TNS.2017.2687981)

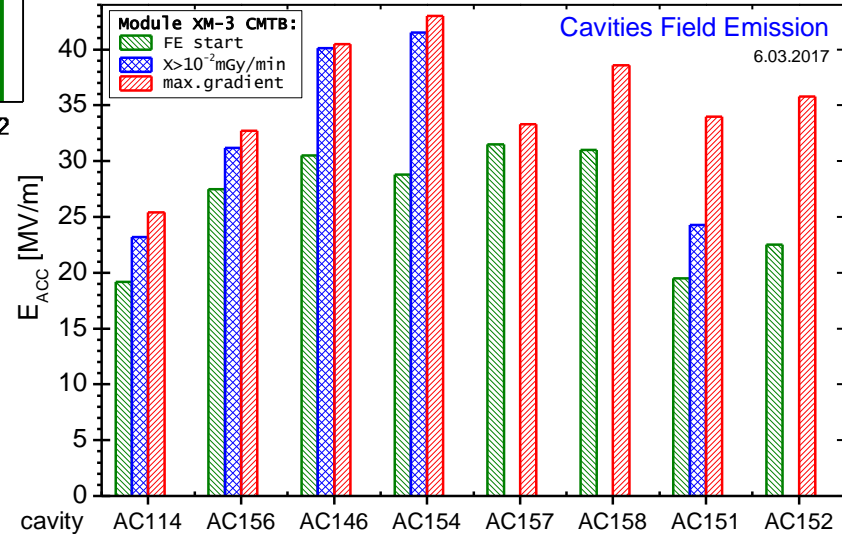




XFEL module under test



XFEL module ID: XM-3



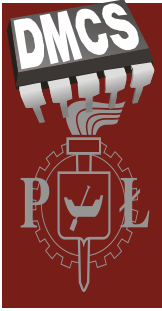
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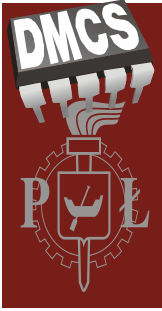


Challenges



1. High QI \rightarrow narrow bandwidth,
2. Microphonics,
3. Ponderomotive instabilities effect,
4. FPC heating \rightarrow QI change (drop),
5. IOT nonlinearities,
6. Cavities HP signals cross-talk and reflections.





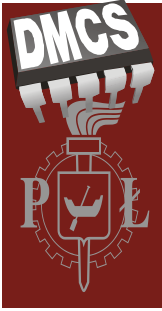
High Loaded Quality factor

- FPC are designed to operate with input power up to 2 kW (pulse operation – range of 400kW),
- to increase Eacc for the same power – Q external needs to be adjusted,

	FLASH	XFEL	CW	CW Max ?
QI value	3e6	4,6e6	2e7	5e7
Half BW (Hz)	216	142	32,5	13
Input power [kW] (for Eacc = 20MV/m, tuned)	32,6	21,2	5	1,95

- In order to achieve high operation gradient Q external needs to be increased high,
- Bandwith becomes really narrow – cavity is more prone to the microphonics,
- Other option (not discussed here) is a Long Pulse Operation (reduce DF to be on the safe side with FPC power limit).....

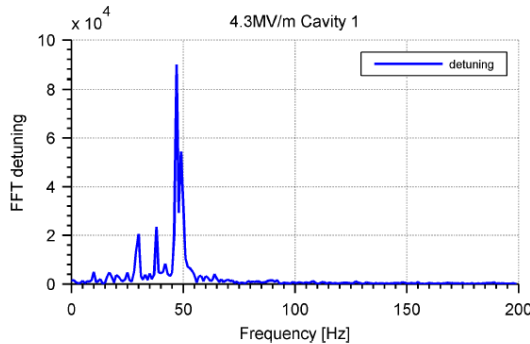
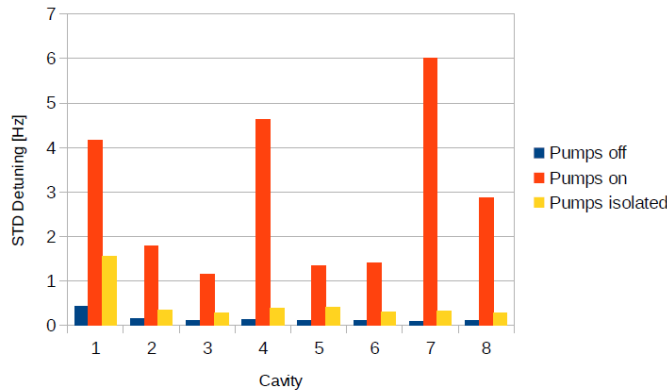




Microphonics



Microphonics measurement



Courtesy R. Rybaniec

Microphonics main sources

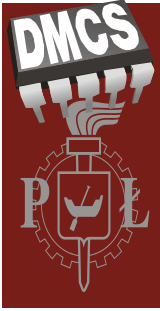
- Vacuum pumps,
- Helium pressure fluctuation,

Main frequencies visible on the cavity field

- 31 Hz
- 49 Hz

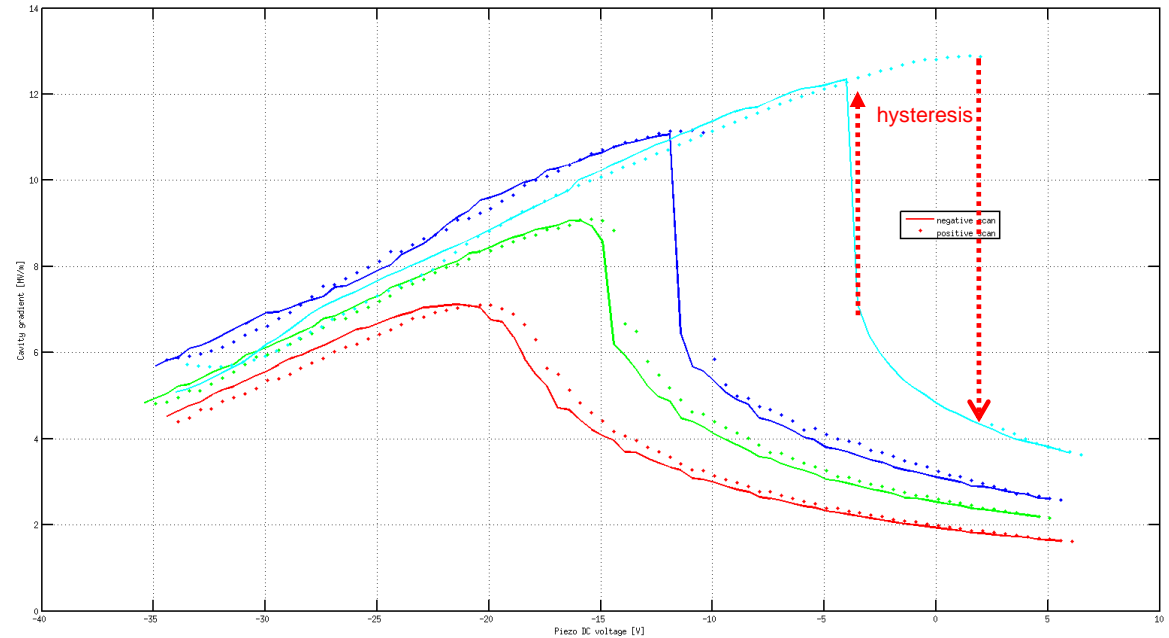
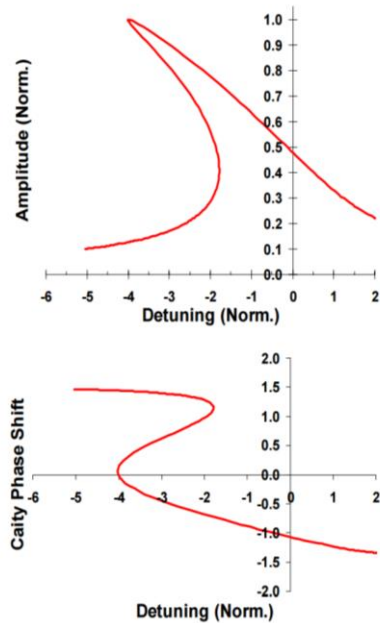
Microphonics detuning implies more RF power for compensation





Ponderomotive instabilities in VS regulation

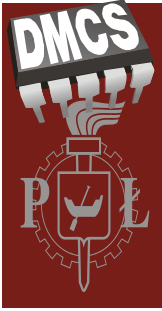
Cavity gradient change in function of the detuning shows hysteresis effect



Cav amplitude in function of detuning (measured for different input power SP)

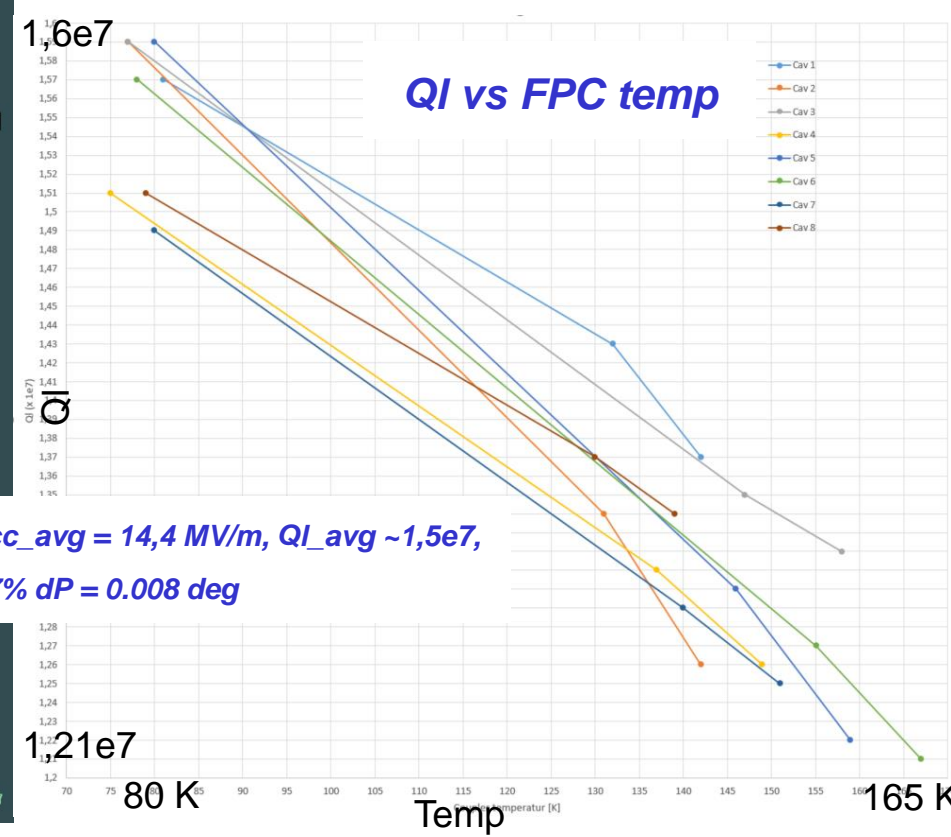
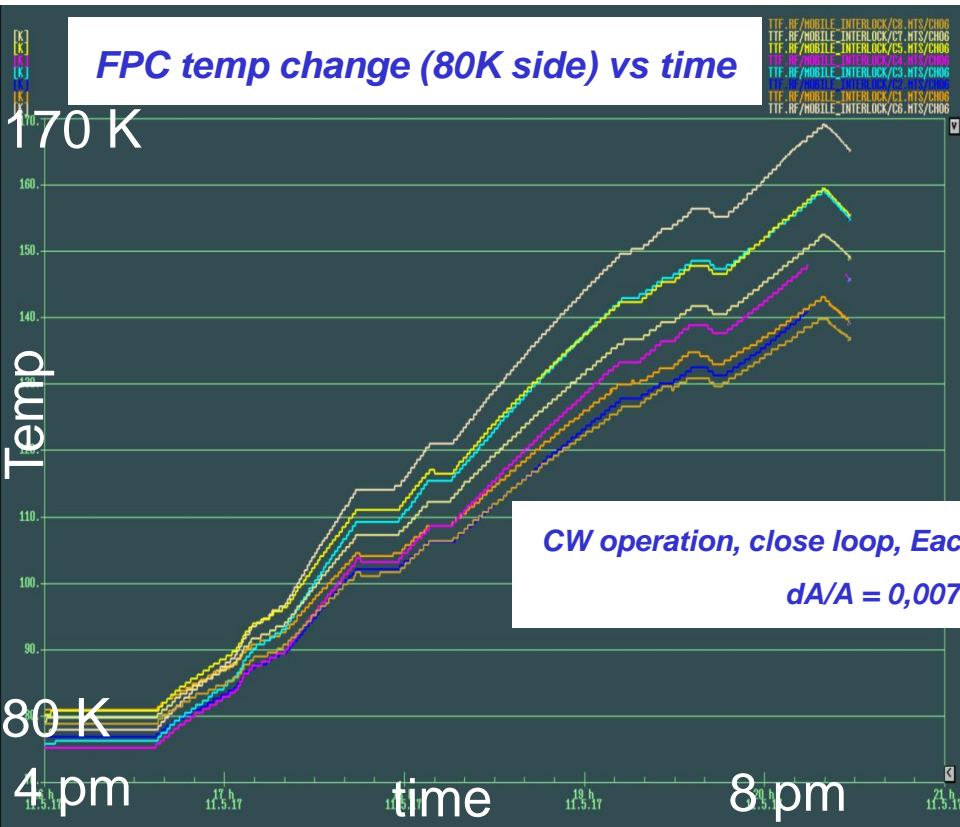
- In case of the Vector Sum control – detuning (and field drop) of single cavity will affect others.
- Initial pretuning of the cavity have to take into account this issue.





Couplers thermal expansion effect

- Cavity operation with input power above 3kW leads to the FPC heating,
- Temperature increase results in the QI change.

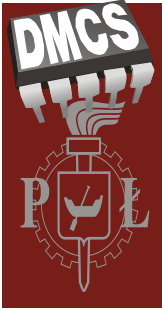


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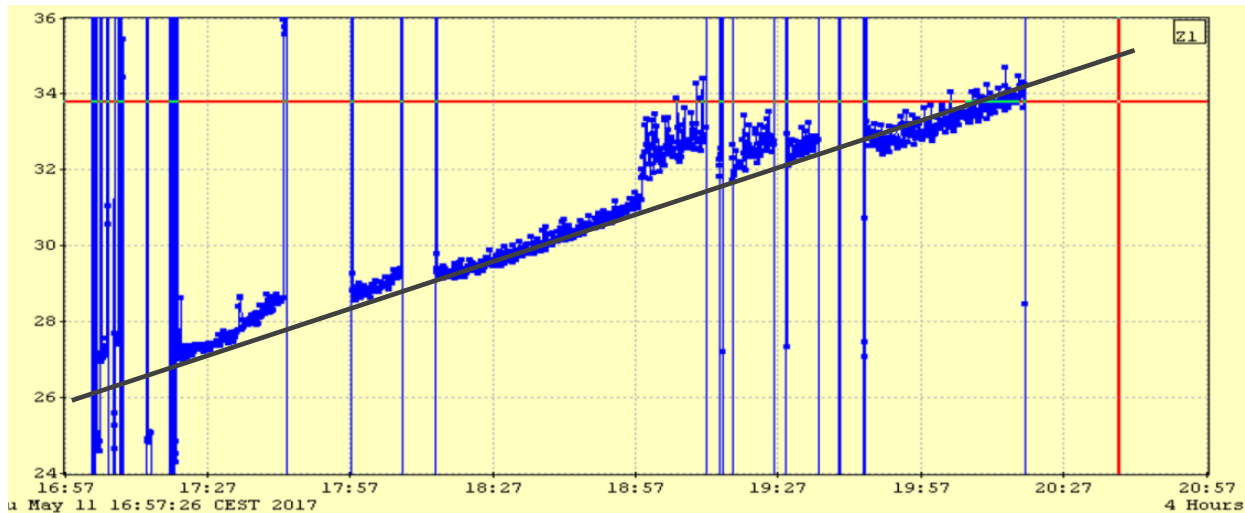
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Couplers thermal expansion effect

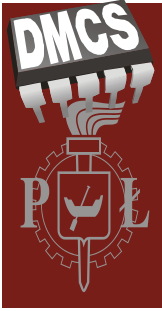
- In close loop VS operation the QI change is being compensated by the input power increase



IOT output power level during the study period

- The increase of the IOT power results also in the phase shift (due to nonlinearity) this can impact the detuning estimation and then piezo feedbacks,
- Even though the conditions are changing the VS regulation is better than XFEL spec.





IOT nonlinearities

IOT prototype (by CPI) is being used for cavities supply during CW/LPO study.

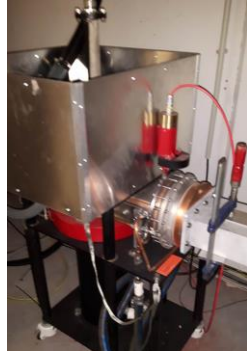
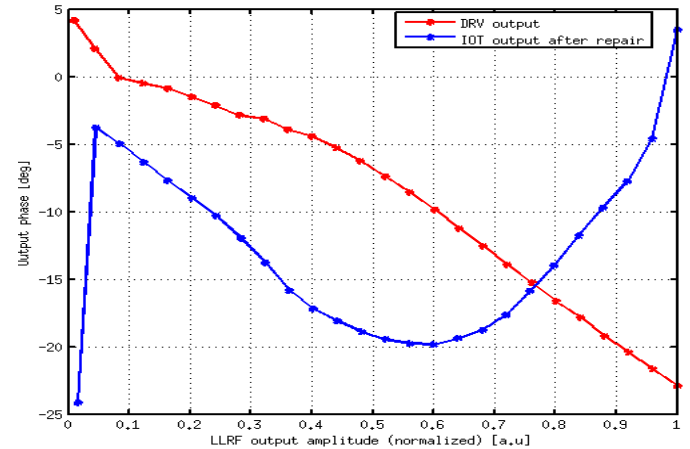
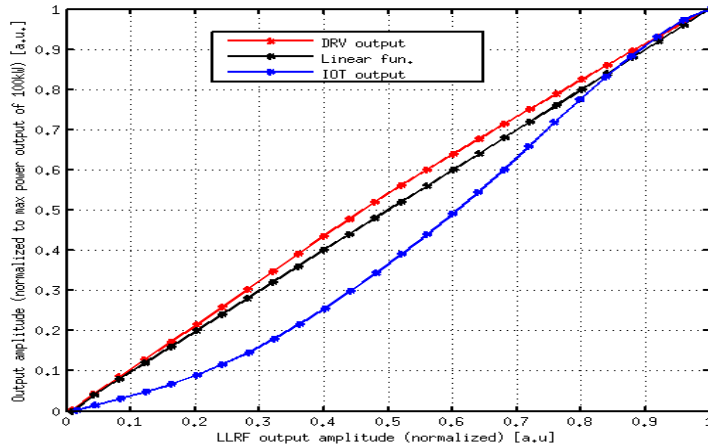


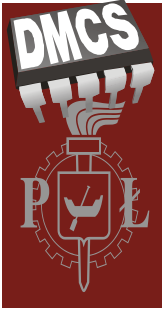
TABLE III. Parameters of IOT prototypes.

	Unit	Specification	Prototype I 2009	Prototype II 2013
F	[MHz]	1300	1300	1300
cw P_{out}	[kW]	120	85	105
Gain	[dB]	>22	22.3	22.7
Efficiency	[%]	>60	54	63
V_{beam}	[kV]	47–49	47–49	47–49

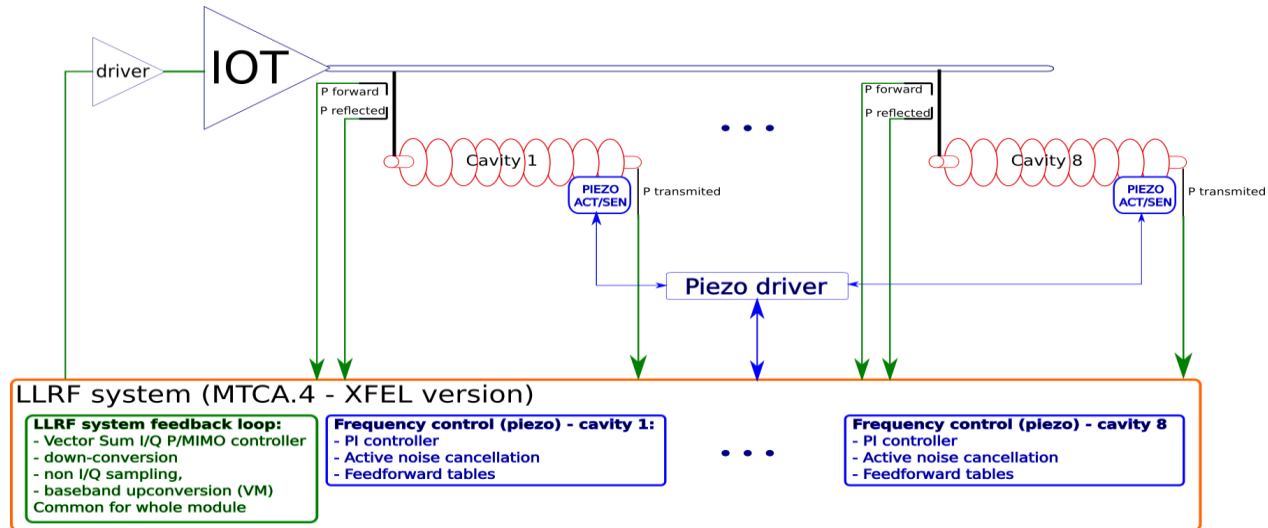


- Gain increase can cause sudden IOT output power jump during close to open loop transition,
- Phase shift at the output of the IOT can influence cavity detuning estimation -> limit performance of the piezo feedbacks.



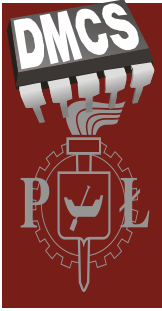


CW - LLRF system setup



- RF field regulation loop:
 - P and MIMO controller,
 - similar to SP with 4,5MHz feedback sampling,
- Cavity frequency regulation:
 - DC offset,
 - PI controller (mainly I component used) for low freq (<10Hz) regulation,
 - ANC based solution for persistent microphonics effects reduction





QI ~ 1,5e7 operation

Close loop CW operation:

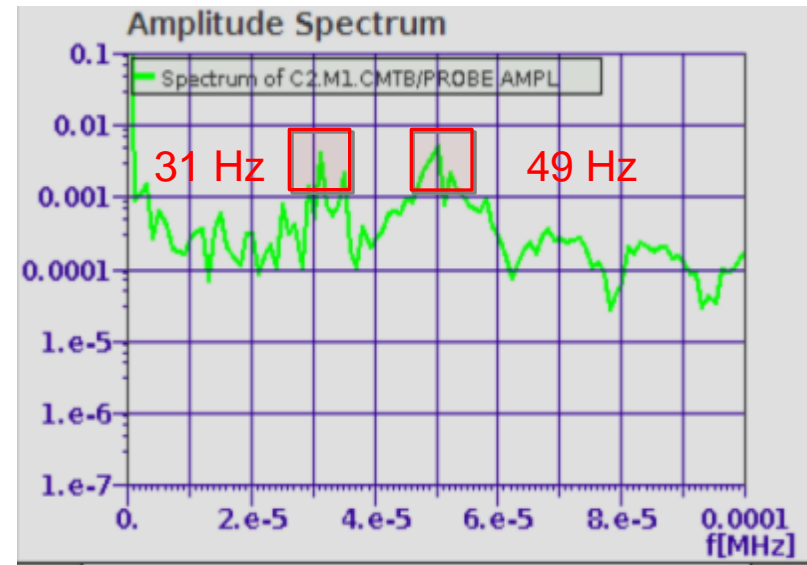
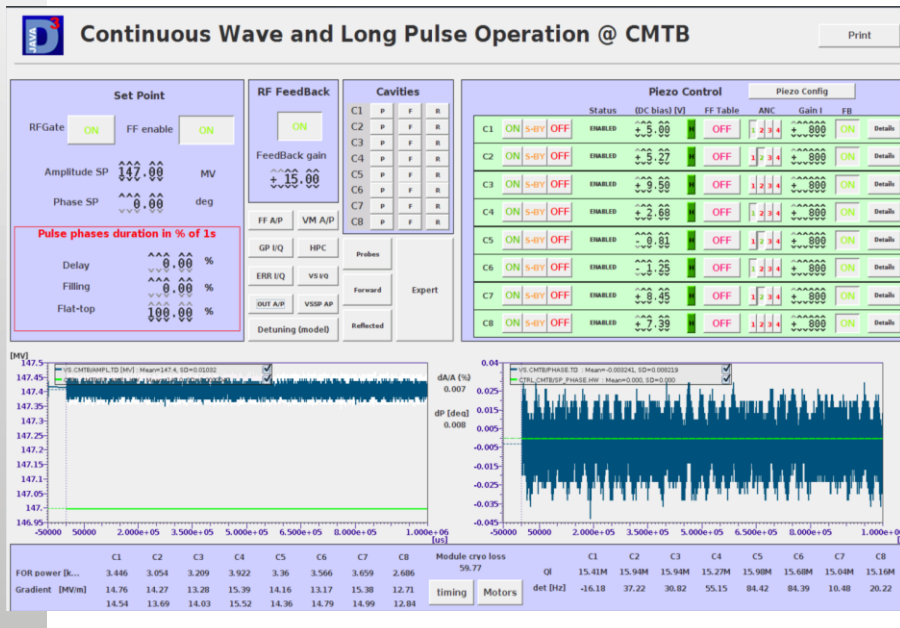
- Proportional RF feedback,
- Piezo I controller
- ANC filters for some resonators (mainly 31Hz & 49 Hz),
- „cold couplers” QI readout:



	C1	C2	C3	C4	C5	C6	C7	C8
QI	15.35M	15.91M	15.93M	15.19M	15.99M	15.74M	14.94M	15.15M

-Achieved performance:

dA/A = 0.007% (XFEL sp. 0.01%) dP = 0.008 deg (XFEL sp. 0.01)



Amplitude signal FFT (cav 2)

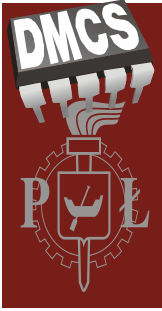
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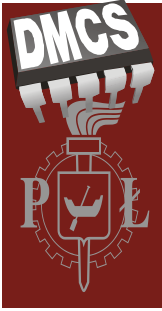


Cavities QI adjustment



Cav	After			Before		
	QI	Pfwd [W]	Eacc [V/m]	QI	Pfwd [W]	Eacc [V/m]
1	2,80E+07	8,72E+02	1,00E+07	1,53E+07	1,60E+03	1,00E+07
2	1,95E+07	1,25E+03	1,00E+07	1,59E+07	1,54E+03	1,00E+07
3	2,16E+07	1,13E+03	1,00E+07	1,59E+07	1,54E+03	1,00E+07
4	2,00E+07	1,22E+03	1,00E+07	1,51E+07	1,62E+03	1,00E+07
5	1,90E+07	1,28E+03	1,00E+07	1,60E+07	1,53E+03	1,00E+07
6	1,80E+07	1,36E+03	1,00E+07	1,57E+07	1,56E+03	1,00E+07
7	1,70E+07	1,44E+03	1,00E+07	1,49E+07	1,64E+03	1,00E+07
8	1,78E+07	1,37E+03	1,00E+07	1,52E+07	1,61E+03	1,00E+07
	Sum	9,92E+03			1,26E+04	
	Expected input pwr diff.		2,69E+03			21%





Results medium gradient $\sim 15\text{MV/m}$

Configuration:

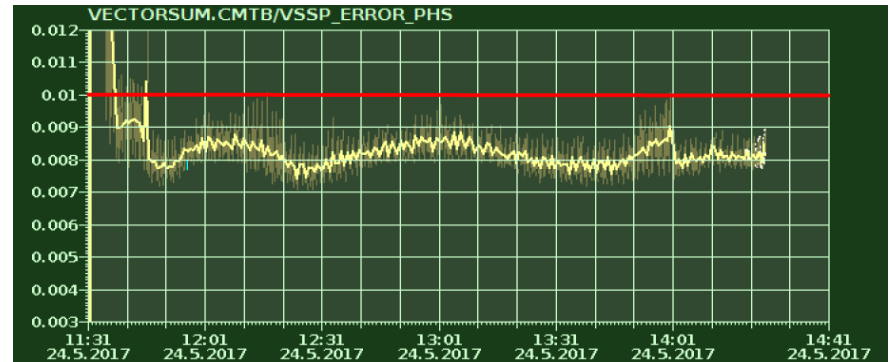
- Proportional RF feedback,
- Piezo I controller
- ANC filters for some resonators

$dA/A = 0.007\%$ (XFEL sp. 0.01%)

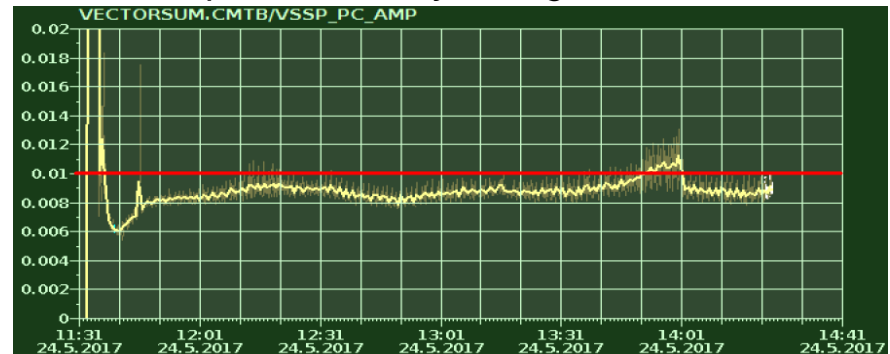
$dP = 0.008$ deg (XFEL sp. 0.01)



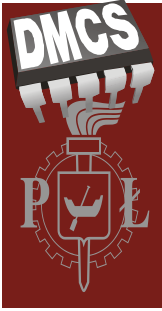
Cav	Eacc [MV/m]
1	17,80
2	14,39
3	14,07
4	16,08
5	14,35
6	13,03
7	14,92
8	12,76



Amplitude stability during studies



Phase stability during studies



Results for high gradient ~18MV/m (avg)

Controllers configuration:

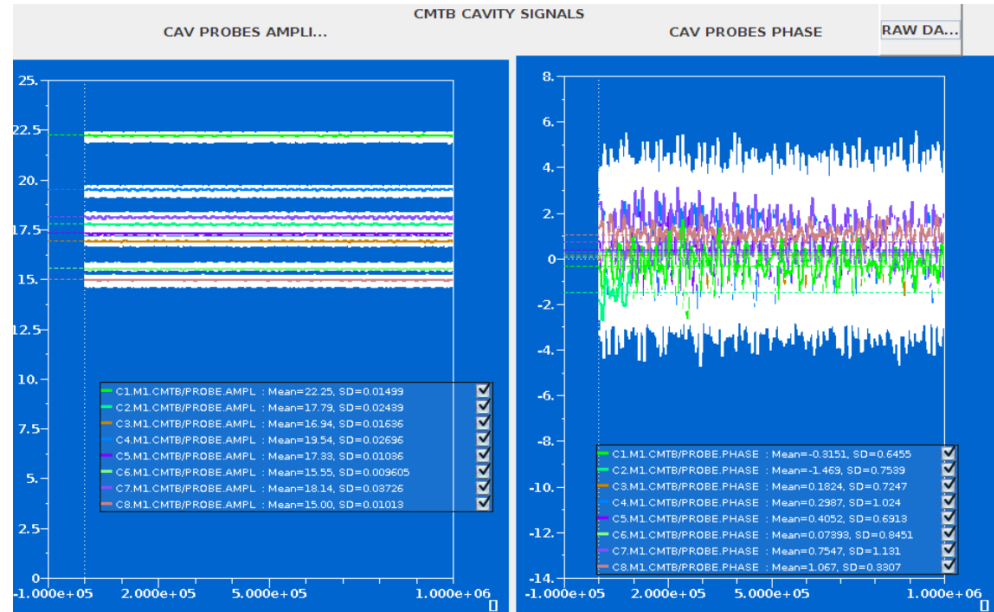
- Proportional RF feedback,
- Piezo I controller
- ANC filters for some resonators

$$dA/A = 0.011\%$$

$$dP = 0.010 \text{ deg}$$

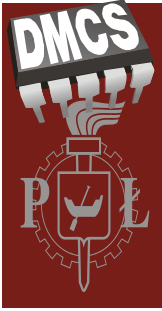


Cav	Gradient [MV/m]	dA/A [%]	dP [deg]
1	22,20	0,067	0,65
2	17,80	0,137	0,75
3	17,09	0,096	0,72
4	19,68	0,137	1,02
5	17,35	0,059	0,69
6	15,70	0,062	0,85
7	18,40	0,205	1,13
8	15,07	0,068	0,33



- Individual cavities performance exceeds field regulation thresholds,
- VS controll does not focus on the individual cavity regulation



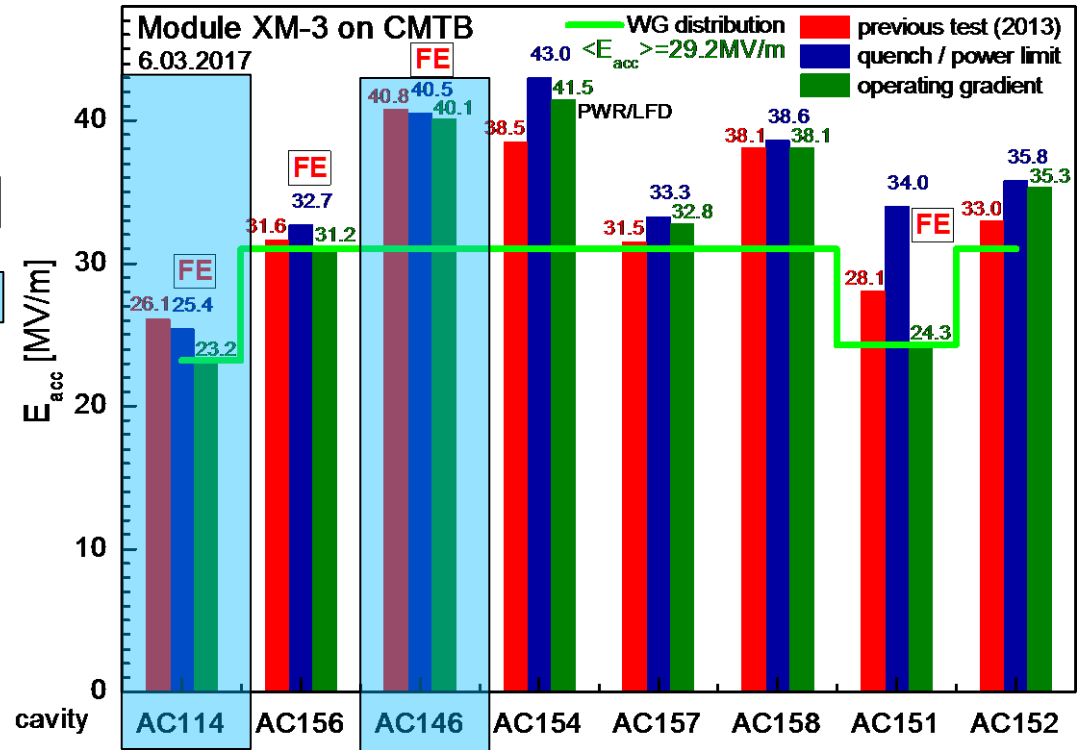


Single cavity operation

- VS is not optimal for single cavity control,
- Try to operate single cavity to verify the regulation performance

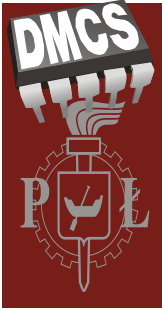


Cav	QI	Pfwd [W]
1	2,80E+07	8,72E+02
2	1,95E+07	1,25E+03
3	2,16E+07	1,13E+03
4	2,00E+07	1,22E+03
5	1,90E+07	1,28E+03
6	1,80E+07	1,36E+03
7	1,70E+07	1,44E+03
8	1,78E+07	1,37E+03



Cavity 1 and cavity 3 have been chosen – highest QI (lowest input power needed)





Single cavity operation – cavity 3



Cavity data:

ID: AC146

Quench level: 40.5 MV/m

Radiation FE start level: ~30 MV/m,

Main microphonics freq.: 31, 49 Hz

Gradient: 18 MV/m

-RF feedback ON, proportional gain of 8,

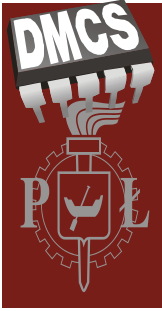
-Piezo Integral Feedback ON,

-ANC OFF

Achieved VS regulation accuracy:

dA/A = 0.015% dP = 0.017 deg





Single cavity operation – cavity 3

Gradient: 22 MV/m

- RF feedback ON, proportional gain of 12,
- Piezo Integral Feedback ON,
- ANC ON (31Hz & 49Hz),
- Achieved VS regulation accuracy:

dA/A = 0.018% **dP = 0.016 deg**

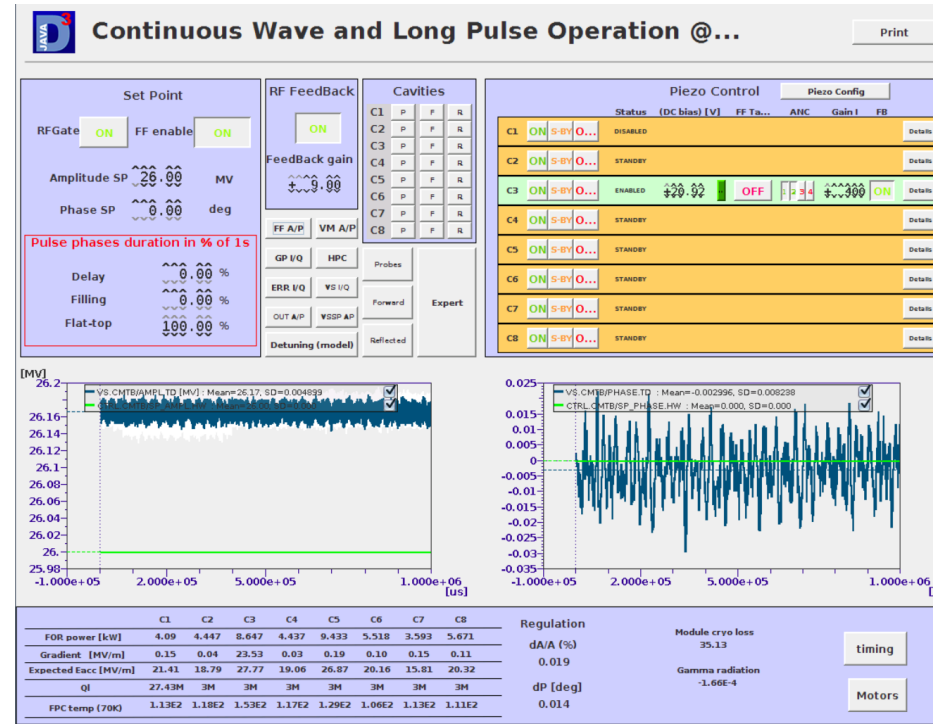
Gradient: 23,5 MV/m

- RF feedback ON, proportional gain of 9,
- Piezo Integral Feedback ON,
- ANC ON (31Hz & 49Hz),
- Achieved VS regulation accuracy:

dA/A = 0.019% **dP = 0.014 deg**



- tested up to the ~23,5 MV/m level,
- quench level not reached (40MV/m),
- High input power needed to achieve higher Eacc (QI 2,2e7) – fast FPC temp increase,
- during gradient increase – strong oscillations of ~168Hz observed (cavity mechanical mode),
- power distribution for the single cavity operation can/should be optimized,



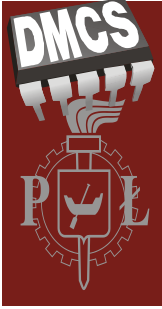
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Summary and future plans

1. CW operation in close loop is possible with current setup with grad up to 18 MV/m (average),
2. Module operation for average grad of 15 MV/m with fulfilled XFEL specs.,
3. Higher cavities QI will reduce required input power and it is still not a challenge for precise field regulation.

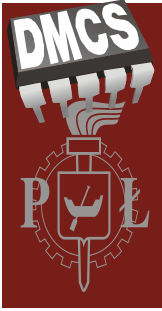




Future plans

1. QI increase by modifying fundamental power couplers – planned late 2017,
2. Possible QI range – up to $5e7$,
3. Long Pulse operation study,
4. Optimization of the cavity in resonance filling (for LPO)
5. Max Eacc / max DF study.





Thank You

CW operation of XFEL cryomodule – field regulation
performance study for high QI resonators
Barcelona, 19-10-2017
Wojtek Cichalewski et. al,
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